

TEST REPORT

Company: Hit Promotional Products
 Recipient: Doug Donnell
 Recipient Email: doug@hitpromo.net
 cc to Email: nbarahona@hitpromo.net

Test Report # 14H-04152
 Date of Issue: December 12, 2014
 Pages: Page 1 of 14
 Date Received: December 01, 2014

SAMPLE INFORMATION:

Description:	15oz Tumbler W/Twist Lid		
Assortment:	7 colors	Purchase Order Number:	130290
SKU No.:	5912	Agent:	Growth-Sonic
Factory No.:	127829	Country of Origin:	China
Country of Distribution:	United States	Labeled Age Grade:	-
Quantity Submitted:	5 pcs (Orange, Green, Blue, Purple, Black, White), 4 pcs (Red)	Recommended Age Grade:	-
Testing Period:	12/04/2014 – 12/12/2014	Tested Age Grade:	-

OVERALL RESULT:

PASS

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101, Total Lead in Substrate Materials
PASS	Client's Requirement: Bisphenol A [#]
PASS	FDA 21 CFR 177.1210, Closures with Sealing Gaskets for Food Containers [#]
PASS	FDA 21 CFR 177.1520, Polypropylene Homopolymers
PASS	FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers

ANSECO GROUP (HK) LIMITED



Vincent Chow Wai Kit
 Manager, Chemical Laboratory

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DETAILED RESULTS:

CPSIA Section 101, Total Lead in Substrate Materials

Analysis performed by Inductively Coupled Plasma-Optical Emission Spectrometry to determine compliance with the above referenced regulation. [Referenced Test Method: CPSC-CH-E1002-08.2 (Non-Metal)]

Specimen No.	1	2+3+4	5+6+7	8+9+10	11+12+13	Limit
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Total (ppm)
Total Pb	ND	ND	ND	ND	ND	100
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	14+15+16	---	---	---	---	Limit
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Total (ppm)
Total Pb	ND	---	---	---	---	100
Conclusion	PASS	---	---	---	---	

Note:

Pb = Lead
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not detected (Reporting Limit = 20ppm)
 Composite results are based on specimen of least mass resulting in highest potential concentration.

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DETAILED RESULTS:

Client's Requirement: Bisphenol A

Analysis performed by High Performance Liquid Chromatography with Fluorescence Detector to determine compliance with the above specification. [Referenced Test Method: ANSECO Method[#]]

Specimen No.	1	2	3	4	5	Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A	ND	ND	ND	ND	ND	ND
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	6	7	8	9	10	Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A	ND	ND	ND	ND	ND	ND
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	11	12	13	14	15	Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A	ND	ND	ND	ND	ND	ND
Conclusion	PASS	PASS	PASS	PASS	PASS	

Specimen No.	16	---	---	---	---	Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Bisphenol A	ND	---	---	---	---	ND
Conclusion	PASS	---	---	---	---	

Note:

ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not Detected (Reporting limit = 1ppm)

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DETAILED RESULTS:

FDA 21 CFR 177.1210, Closures with Sealing Gaskets for Food Containers

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1210#]

Specimen No.		1		Result	RL	Specification
Test Item	Test Condition		Result			
	Temperature	Duration				
Distilled water extractive (ppm)	Fill boiling, cool to 100°F	60 minutes	ND	10	50	
Conclusion			PASS			

Note:

°F = Degree Fahrenheit
 ppm (Parts per million) = mg/kg (Milligrams per kilogram)
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1210 Table 2 Section 2.

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polypropylene Homopolymers

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1520]

Specimen No.			2	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.901	NA	0.880-0.913
Melting point (°C)	NA	NA	165.5	NA	150-180
n-Hexane extractive (% w/w)	Reflux	2 hours	0.8	0.1	6.4
Xylene extractive (% w/w)	25°C	1 hour	1.7	0.5	9.8
Conclusion			PASS		

Specimen No.			3	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.899	NA	0.880-0.913
Melting point (°C)	NA	NA	166.7	NA	150-180
n-Hexane extractive (% w/w)	Reflux	2 hours	0.8	0.1	6.4
Xylene extractive (% w/w)	25°C	1 hour	2.1	0.5	9.8
Conclusion			PASS		

Note:

- °C = Degree Celsius
- g/cc = Grams per cubic centimeter
- % w/w = Percent by weight
- NA = Not applicable
- LT = Less than
- ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1520 (c) 1.1.

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polypropylene Homopolymers

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1520]

Specimen No.			4	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.903	NA	0.880-0.913
Melting point (°C)	NA	NA	166.1	NA	150-180
n-Hexane extractive (% w/w)	Reflux	2 hours	0.7	0.1	6.4
Xylene extractive (% w/w)	25°C	1 hour	1.9	0.5	9.8
Conclusion			PASS		

Specimen No.			5	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.903	NA	0.880-0.913
Melting point (°C)	NA	NA	162.1	NA	150-180
n-Hexane extractive (% w/w)	Reflux	2 hours	0.8	0.1	6.4
Xylene extractive (% w/w)	25°C	1 hour	1.7	0.5	9.8
Conclusion			PASS		

Note:

°C = Degree Celsius
 g/cc = Grams per cubic centimeter
 % w/w = Percent by weight
 NA = Not applicable
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1520 (c) 1.1.

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polypropylene Homopolymers

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1520]

Specimen No.			6	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.903	NA	0.880-0.913
Melting point (°C)	NA	NA	165.6	NA	150-180
n-Hexane extractive (% w/w)	Reflux	2 hours	1.2	0.1	6.4
Xylene extractive (% w/w)	25°C	1 hour	2.6	0.5	9.8
Conclusion			PASS		

Specimen No.			7	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.905	NA	0.880-0.913
Melting point (°C)	NA	NA	168.5	NA	150-180
n-Hexane extractive (% w/w)	Reflux	2 hours	0.8	0.1	6.4
Xylene extractive (% w/w)	25°C	1 hour	1.9	0.5	9.8
Conclusion			PASS		

Note:

°C = Degree Celsius
 g/cc = Grams per cubic centimeter
 % w/w = Percent by weight
 NA = Not applicable
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 177.1520 (c) 1.1.

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DETAILED RESULTS:

FDA 21 CFR 177.1520, Polypropylene Homopolymers

Analysis performed by food simulating solvents extractions to determine compliance with above referenced regulation. [Referenced Test Method: FDA 21 CFR 177.1520]

Specimen No.		8		RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Density (g/cc)	NA	NA	0.903	NA	0.880-0.913
Melting point (°C)	NA	NA	167.0	NA	150-180
n-Hexane extractive (% w/w)	Reflux	2 hours	2.6	0.1	6.4
Xylene extractive (% w/w)	25°C	1 hour	3.6	0.5	9.8
Conclusion			PASS		

Note:

°C = Degree Celsius
 g/cc = Grams per cubic centimeter
 % w/w = Percent by weight
 NA = Not applicable
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

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DETAILED RESULTS:

FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers

Analysis performed by food simulating solvents extractions and Headspace-Gas Chromatography/Mass Spectrometry to determine compliance with above referenced regulation.
 [Referenced Test Method: FDA 21 CFR 180.22 and 181.32]

Acrylonitrile Monomers:

Specimen No.			9	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Specimen No.			10	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Note:

°F = Degree Fahrenheit
 mg/in² = Milligrams per square inch
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

The specification is quoted from 21 CFR 181.32 (b) (3).

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DETAILED RESULTS:

FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers

Analysis performed by food simulating solvents extractions and Headspace-Gas Chromatography/Mass Spectrometry to determine compliance with above referenced regulation.
 [Referenced Test Method: FDA 21 CFR 180.22 and 181.32]

Acrylonitrile Monomers:

Specimen No.			11		
Test Item	Test Condition		Result	RL	Specification
	Temperature	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Specimen No.			12		
Test Item	Test Condition		Result	RL	Specification
	Temperature	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Note:

°F = Degree Fahrenheit
 mg/in² = Milligrams per square inch
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

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DETAILED RESULTS:

FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers

Analysis performed by food simulating solvents extractions and Headspace-Gas Chromatography/Mass Spectrometry to determine compliance with above referenced regulation.
 [Referenced Test Method: FDA 21 CFR 180.22 and 181.32]

Acrylonitrile Monomers:

Specimen No.			13	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Specimen No.			14	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Note:

°F = Degree Fahrenheit
 mg/in² = Milligrams per square inch
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

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FDA 21 CFR 180.22 and 181.32, Acrylonitrile/Styrene Copolymers

Analysis performed by food simulating solvents extractions and Headspace-Gas Chromatography/Mass Spectrometry to determine compliance with above referenced regulation.
 [Referenced Test Method: FDA 21 CFR 180.22 and 181.32]

Acrylonitrile Monomers:

Specimen No.			15	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Specimen No.			16	RL	Specification
Test Item	Test Condition		Result		
	Temperature	Duration			
Distilled water extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
3% Acetic acid extractive (mg/in ²)	120°F	2 hours	ND	0.001	0.003
Conclusion			PASS		

Note:

°F = Degree Fahrenheit
 mg/in² = Milligrams per square inch
 LT = Less than
 ND = Not detected. Result value is less than reporting limit (RL).

Remark:

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SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Translucent plastic (Silicone)	Gasket (all styles)
2	Red plastic (PP-homo)	Lid/ top of lid (red style)
3	Orange plastic (PP-homo)	Lid/ top of lid (orange style)
4	Green plastic (PP-homo)	Lid/ top of lid (green style)
5	Blue plastic (PP-homo)	Lid/ top of lid (blue style)
6	Purple plastic (PP-homo)	Lid/ top of lid (purple style)
7	Black plastic (PP-homo)	Lid/ top of lid (black style)
8	White plastic (PP-homo)	Lid/ top of lid (white style)
9	Dull red plastic (AS)	Inner body (red style)
10	Dull orange plastic (AS)	Inner body (orange style)
11	Dull green plastic (AS)	Inner body (green style)
12	Dull blue plastic (AS)	Inner body (blue style)
13	Dull purple plastic (AS)	Inner body (purple style)
14	Dull black plastic (AS)	Inner body (black style)
15	Dull white plastic (AS)	Inner body (white style)
16	Transparent plastic (AS)	Outer body (all styles)

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SAMPLE PHOTO:



-End Report-

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